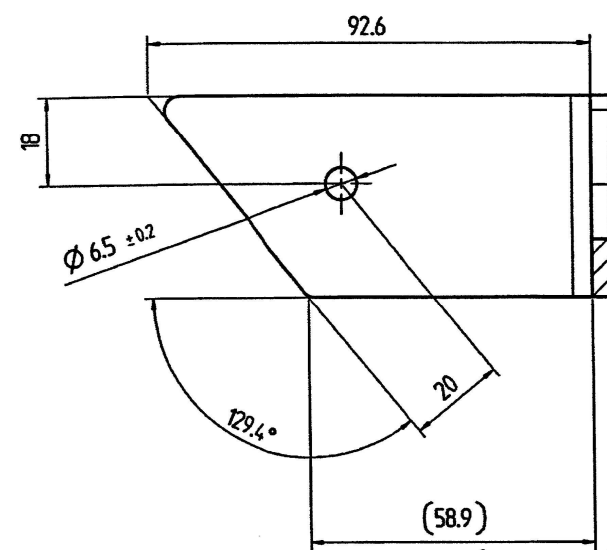


(02A) ZM/16/01090-ZOBRAZEN SKUTEČNÝ TVAR DÍLCE S
TECHNOLOGICKÝMI MŮSTKY.

21.10.2016 Hrubý

LASER cutting tolerances				
NOTA : min cutting radius without dimensions R = 1 mm unless otherwise specified				
≤ 30	30 < ≤ 120	120 < ≤ 400	400 < ≤ 1000	1000 <
± 0,5	± 0,8	± 1,0	± 1,5	± 2,0

Section A-A



PŘEKLAD

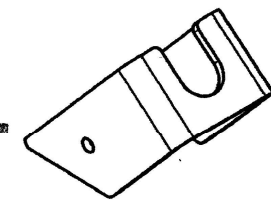
dne: 17. 12. 2014

PROVEDL/A

Vrsak

-3 -04-2017
ARCHIV

4



02B-ZM/17/00313-DOPLNĚNÝ KÓTY K
OSÁM OHYBU NA LISTU Č.2

29.3.2017

HRUBÝ

*POUŠTĚNÍ NA
VÝVOJ. RADIUS
RADIUS OHYBU*

NOTA :
- Metal sheet thickness : 4 mm
- Radii without dimension : R = 3
- Bend radii : R = 4
- Unfolded length (for info) L = 1
DEKAT 20202525

✓ N2 14/01402

Condition at time of delivery	
de-scaled (degree of purity SA 2 1/2 acc. ISO 8501-1)	X
without burrs acc. WN 11310	
Permissible top-end rounding during flame cutting (also positive bead acc. WN 10572)	
oil-free / free of grease	
oiled	
oiling permissible	X
Indicate the required condition at time of delivery with an X.	

First angle projection	02	Old → Old permissible	148720
		Adding dim. 18 / Removing symmetrical	
General tolerance (GT) in mm	Index	alteration	Change no
Size range	Inspection dm.		Fit
30 > 120 > 400 > 1000	Auxiliary dm.		Toler.
≤ 30 ≤ 120 ≤ 400 ≤ 1000	Date	Name	
GT coarse	Drawn	18.12.2014	J.Fanteny
L 1 2 3 4	Checked	18.12.2014	F.Aoust
Lengths (L) and angle (L) ± GT	Auth'd	22.12.2014	R.Pelleber
	Mccheck	20.12.2014	J.LaCesne
Tolerance Symbols ISO 1101			
○ roundness = 1/20-Tol.			
□ straightness/flatness = GT			
○/ concentricity/run out = GT			
≡ symmetry = GT			
// parallelism = GT			
⊕ position = GT			
Languages: en, fr	Confidential document	Refer to protection notice ISO 1000	Repl.
	Released		Org.
		11914.010911	11914.010911d001

Weight: in kg 0.2
PROD. Scale 1:1
Sheet: 1 of 2

B
A